

Date: Monday, 17/12/2007 2:55:56 PM  
User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412-777-011
Job Number : 36373	
Estimate Number : 10804	
P.O. Number :	Part Number : D412777011
This Issue : 17/12/2007 S.O. No. :	Drawing Number : PROTO
Prsht Rev. : NC	Project Number :
First Issue : 17/12/2007 Type : R&D THERMOFORMING	Drawing Revision :
Previous Run : 00015	Material :
Written By : <u>UN</u>	Due Date : 24/12/2007 Qty: 6 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	THERMOFORMING	THERMOFORMING MACHINE
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Comment: THERMOFORMING MACHINE

MAKE PER DRWG MAKE AS PER TOOL.

2.0	MLEXS093F600607	GE PLASTICS LEXAN SHEET
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125" F6006-701 M105952 x1



- PTO.

Comment: Qty.: 23.3300 sf(s)/Unit Total: 139.9800 sf(s)  
GE PLASTICS LEXAN SHEET

093" F6006-700

M106146 x1

M105494 x5

x1

x3

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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ID AS PROTOTYPE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

07/12/10

x1

x3

4.0	QC8	SECOND CHECK
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3-grey

1-black



Comment: SECOND CHECK

No drawing available for dims, parts are nice.

5.0	ENGINEERING 1	ENGINEERING RESOURCE #1
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ENGINEERING APPROVAL



Comment: ENGINEERING RESOURCE #1

07/12/19

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ID &amp; STK

07/12/21

4

ALPHACAT  
ENGINEERING

ALPHACAT

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-777-011

Job Number: 36373

Part Number: D412777011

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

D 01/12/20

Job Completion



W 01.12.20

Eagle G219117  
00235

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D412-777-011

Job #: 00235

Date: Dec 12/2007

Product Name: B412 Glareshield

Requested By: MP

Design Manager Approval: 

Quantity	Part Number	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
6	D412-777-011	B412 Glareshield	n/a	NO	Dec. 12 2007	Pull 6 parts from PCM mold to send to Eagle	

1-6006 701 W 105952

91/01/20




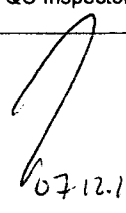

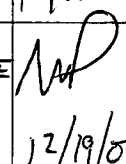
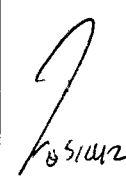

70 x 56.

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
01/12/18	2.	FIRST PULLS MAT. TEST. F6006-701 X.125" DID NOT FORM. (X1)		SCRAP & DO NOT REPLACE Qty 1	 12/19/07		 12/19/18	 07.12.19
07/12/18	2.	2 UNITS DAMAGED REMOVING FROM TOOL.		SCRAP & DO NOT REPLACE Qty 2	 12/19/07		 12/19/18	 12.19.18

NOTE: Date & initial all entries

M 106 583.

Pack slip 101711

u Ball 1537636.